

JOB#
500-015

ACTUAL SIZE
SCALE: 6/1



TITLE:
JACKSCREW, 4-40

PART #:
M83513/5-15

REVISION: H

MATERIAL:

303 SST (B)
SEE NOTE 2

FINISH:

PASSIVATE
SAE-AMS-2700

PLATING:

N/A

TOLERANCES:

.XXX±
.XXXX± .005
ANGLE ± 3°
FRACTION ±
CONCENTRICITY: .003 TIR

APPROVALS

DATE

DRAWN BY:

M. FELKINS

99/10/25

CHECKED BY:

C. DUBREUIL

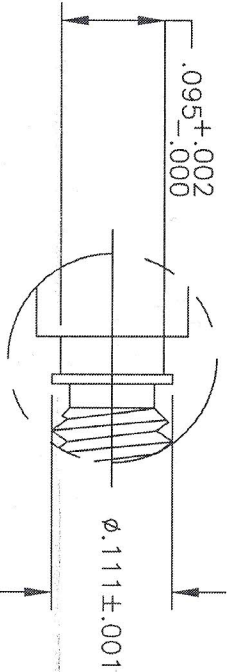
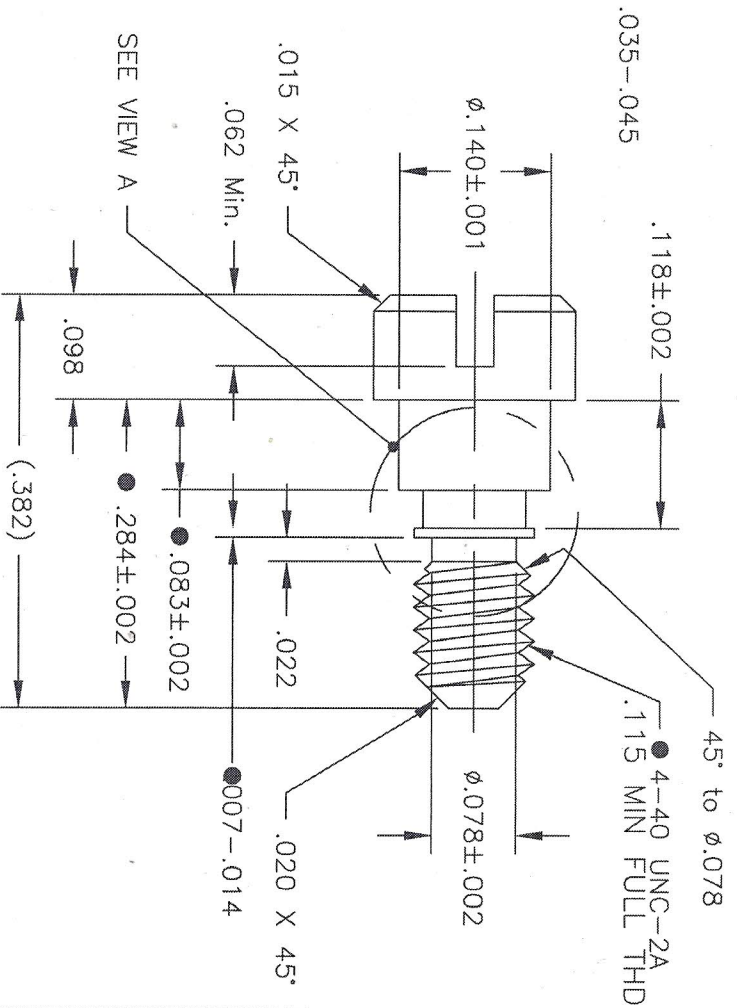
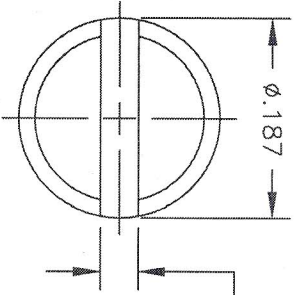
11/02/99

Q.C. BY:

J. FLOWERS

11/02/99

F/N: 500-015-A



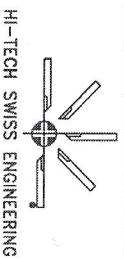
VIEW A

CRITICAL CHARACTERISTIC
SPC READ (VARIABLE)

MAJOR CHARACTERISTIC
SPC REQD (ATTRIBUTE)

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.
2. MATERIAL CONDITION/125,000 P.S.I. MINIMUM TENSILE.



HI-TECH SWISS ENGINEERING