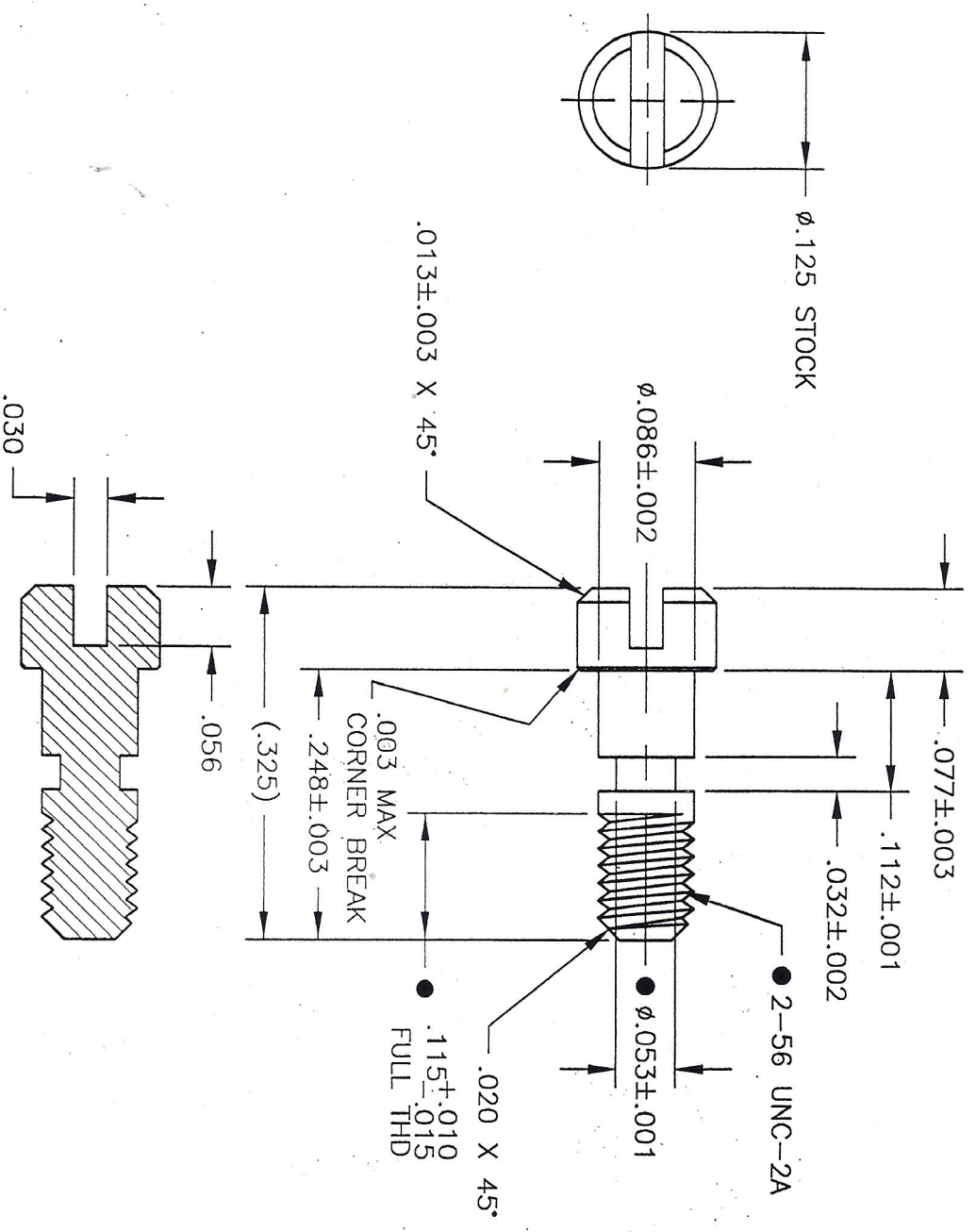


JOB#  
500-005

ACTUAL SIZE  
SCALE: 6/1



- CRITICAL CHARACTERISTIC
- SPC REQD (VARIABLE)
- MAJOR CHARACTERISTIC
- SPC REQD (ATTRIBUTE)

- NOTES:
- REMOVE ALL BURRS AND SHARP EDGES.
  - INTERNAL DIAMETER TO BE FREE FROM CUTTINGS.
  - MATERIAL CONDITION/125,000 P.S.I. MINIMUM TENSILE.

TITLE: JACKSCREW, 2-56	
PART #: M83513/5-05	
REVISION: H	
MATERIAL: 303 SST (B) SEE NOTE 3	
FINISH: PASSIVATE SAE-AMS-2700	
PLATING: N/A	
TOLERANCES: .XX± .XXX± .005 ANGLE ± 3° FRACTION ± CONCENTRICITY: .003 TIR	
APPROVALS	DATE
DRAWN BY: M. FELKINS	99/10/25
CHECKED BY:	
Q.C. BY:	
F/N: 500-005-A	



HI-TECH SWISS ENGINEERING